

# **Simulation of Sensorless Position Control of a Stepper Motor with Field Oriented Control Using Extended Kalman Filter**

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**ABSTRACT:** Stepper motors are used for position control applications. The sensorless position control for a hybrid stepper motor without using mechanical sensors is presented in this paper. Extended Kalman filter is used to estimate the instantaneous speed and position required for the field oriented control of the stepper motor. Extended Kalman filter algorithm estimates the state of the system from the currents and voltages of the two phases of the hybrid stepper motor. The estimated position is compared with the desired position and motor is stopped at the desired position. Due to the absence of mechanical sensors, the system is less complex and less expensive. Simulation is done in MATLAB/Simulink.

**KEYWORDS:** Extended Kalman filter, Field oriented control, MATLAB, Position control, Sensorless control, Stepper motor.

## **I. INTRODUCTION**

Open loop operation of stepper motors is not suitable for applications requiring precise positioning. Closed loop mode has much more accuracy compared to the open loop operation. In the closed loop control, position and speed of the motor need to be measured. The use of encoders for measurement increases the cost, complexity and volume of the system. Also the reliability of the system is reduced as the accuracy of measurements depends upon the working conditions.

An observer can be used to estimate the non measurable states of the system. The Kalman filter is an observer which estimates the measurable and non measurable states of a system using a recursive algorithm. Sensorless control is done using extended Kalman filter algorithm. The currents and voltages of the motor are used to estimate the speed and position by the extended Kalman filter algorithm. Flux and torque of the stepper motor can be controlled separately by field oriented control. FOC improves the dynamic performance of stepper motor. The instantaneous rotor position required for field oriented control is estimated by the EKF algorithm.

## **II. RELATED WORK**

Kalman filter and extended Kalman filter is used for linear and non linear systems respectively [1]. Even though unscented Kalman filter has less computations and less estimation error than extended Kalman filter, for real time implementation extended Kalman filter is preferred [2]. The extended Kalman filter can be implemented in continuous time [1] and discrete time. For real time implementation discrete time Kalman filter is used. In [4] the experimental result of a position control of stepper motor considering the effects of variation in load torque is presented.

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### III. HYBRID STEPPER MOTOR

The step angle of hybrid stepper motor is smaller than permanent magnet and variable reluctance stepper motor. In addition to the advantage of small size, it has high holding torque. The following electrical and mechanical equations are used in the modelling of the hybrid stepper [5].

$$\frac{di_a}{dt} = \frac{v_a + K_m \omega \sin(N_r \theta) - Ri_a}{L} \quad (1)$$

$$\frac{di_b}{dt} = \frac{v_b + K_m \omega \cos(N_r \theta) - Ri_b}{L} \quad (2)$$

$$\frac{d\omega}{dt} = \frac{K_m i_b \cos(N_r \theta) - T_L - K_m i_a \sin(N_r \theta) - B\omega}{J} \quad (3)$$

$$\frac{d\theta}{dt} = \omega \quad (4)$$

where  $v_a$  and  $v_b$  are voltages in the two phases of stepper motor,  $i_a$  and  $i_b$  are currents in phase A and B respectively,  $T_L$  is the load torque,  $\omega$  is the angular velocity,  $\theta$  is the rotor position, torque constant  $K_m=0.458\text{Nm/A}$ , number of rotor teeth per phase  $N_r=50$ , phase resistance  $R=1.13\Omega$ , inertia of motor  $J=0.000048\text{Kg/m}^2$ , phase inductance  $L=3.6\text{mH}$ , frictional coefficient  $B=0.0014\text{N-m/rad/sec}$ . For field oriented control, the model in d-q frame is used. The voltages and currents are transformed by Park transformation using the following equations.

$$v_d = v_a \cos N_r \theta + v_b \sin N_r \theta \quad (5)$$

$$v_q = -v_a \sin N_r \theta + v_b \cos N_r \theta \quad (6)$$

$$i_d = i_a \cos N_r \theta + i_b \sin N_r \theta \quad (7)$$

$$i_q = -i_a \sin N_r \theta + i_b \cos N_r \theta \quad (8)$$

The hybrid stepper motor model in d-q frame is given below.

$$\frac{di_d}{dt} = \frac{v_d - Ri_d}{L} + N_r \omega i_q \quad (9)$$

$$\frac{di_q}{dt} = \frac{v_q - Ri_q - K_m \omega}{L} - N_r \omega i_d \quad (10)$$

$$\frac{d\omega}{dt} = \frac{K_m i_q - T_L - B\omega}{J} \quad (11)$$

$$\frac{d\theta}{dt} = \omega \quad (12)$$

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## IV. EXTENDED KALMAN FILTER

R.E Kalman developed the Kalman filter algorithm [6]. EKF uses the state space model for estimation of states. Measurable and non measurable states of the system can be estimated by extended Kalman filter. The series of noisy sensor outputs is used for state estimation. The difference between the output vector and the estimated state vector is multiplied by the Kalman filter gain to correct the estimated state variables. Only the current data is used to predict state at next time step. The discrete system model in state space form is given below.

$$x_{k+1} = x_k + Tf(x_k, u_k) + w_k \quad (13)$$

$$y_k = h(x_k) + v_k \quad (14)$$

The state vector,  $x_k = [i_{dk} \ i_{qk} \ \omega_k \ \Theta_k \ T_{Lk}]^T$ , input vector,  $u_k = [v_{dk} \ v_{qk}]^T$  and output vector,  $y_k = [i_{dk} \ i_{qk}]^T$ . Sampling period  $T$ , is chosen as 0.00002 seconds. Load torque does not change as the sampling period is very small.  $w_k$  is the process noise with covariance matrix  $Q$  and  $v_k$  is the measurement noise with covariance matrix  $R$ . The EKF algorithm is given by the following equations.

$$\hat{x}_{k+1/k} = \hat{x}_{k/k} + Tf(\hat{x}_{k/k}, u_k) \quad (15)$$

$$P_{k+1/k} = F_k P_{k/k} F_k^T + Q_k \quad (16)$$

$$K_{k+1} = P_{k+1/k} H_k^T (H_k P_{k+1/k} H_k^T + R_k)^{-1} \quad (17)$$

$$\hat{x}_{k+1/k+1} = \hat{x}_{k+1/k} + K_{k+1} (y_{k+1} - H_k \hat{x}_{k+1/k}) \quad (18)$$

$$P_{k+1/k+1} = P_{k+1/k} - K_{k+1} H_k P_{k+1/k} \quad (19)$$

$P$  is the estimation error covariance matrix,  $K$  is the Kalman gain matrix,  $F$  and  $H$  are the Jacobian matrices of the system and output respectively. Trial and error method is used to tune the covariance matrices.

## V. SIMULATION OF POSITION CONTROL

The simulation diagram of position control of hybrid stepper motor in MATLAB is shown in fig. (1). Voltages  $v_a, v_b$  and currents  $i_a, i_b$  are measured and converted to d-q frame by Park transformation. The currents  $i_d, i_q$  and voltages  $v_d, v_q$  are used to estimate the position and speed by extended Kalman filter algorithm. The position estimated by the extended Kalman filter is compared with the desired position and the error is given to the PI controller. The output of PI controller is compared with current  $i_q$  and this error is given to a PI current controller. Current  $i_d$  is compared with reference current  $i_d^{ref}=0$  and the error is given to a PI current controller. The d and q axis voltages  $v_d$  and  $v_q$  have linear and decoupling components. The outputs of the 2 current controllers are the linear components of voltages  $v_d$  and  $v_q$  i.e  $v_d^l$  and  $v_q^l$ . The linear components of voltages  $v_d$  and  $v_q$  are given below.

$$v_d^l = R i_d + L \frac{di_d}{dt} \quad (20)$$

$$v_q^l = R i_q + L \frac{di_q}{dt} \quad (21)$$

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The decoupling components of voltages are added to the output of the current controllers to get the d and q axis voltages. The decoupling components of voltages  $v_d$  and  $v_q$  are given below.

$$v_d^d = -LN_r \omega i_q \tag{22}$$

$$v_q^d = LN_r \omega i_d + K_m \omega \tag{23}$$

Then the resulting voltages  $v_d$  and  $v_q$  are transformed to  $v_a$  and  $v_b$  using inverse park transformation using the equations given below.

$$v_a = v_d \cos N_r \theta - v_q \sin N_r \theta \tag{24}$$

$$v_b = v_d \sin N_r \theta + v_q \cos N_r \theta \tag{25}$$

Voltages  $v_a$  and  $v_b$  are given to a PWM generator to generate pulses to operate the H-bridge. Each phase of the motor is driven by a H-bridge.

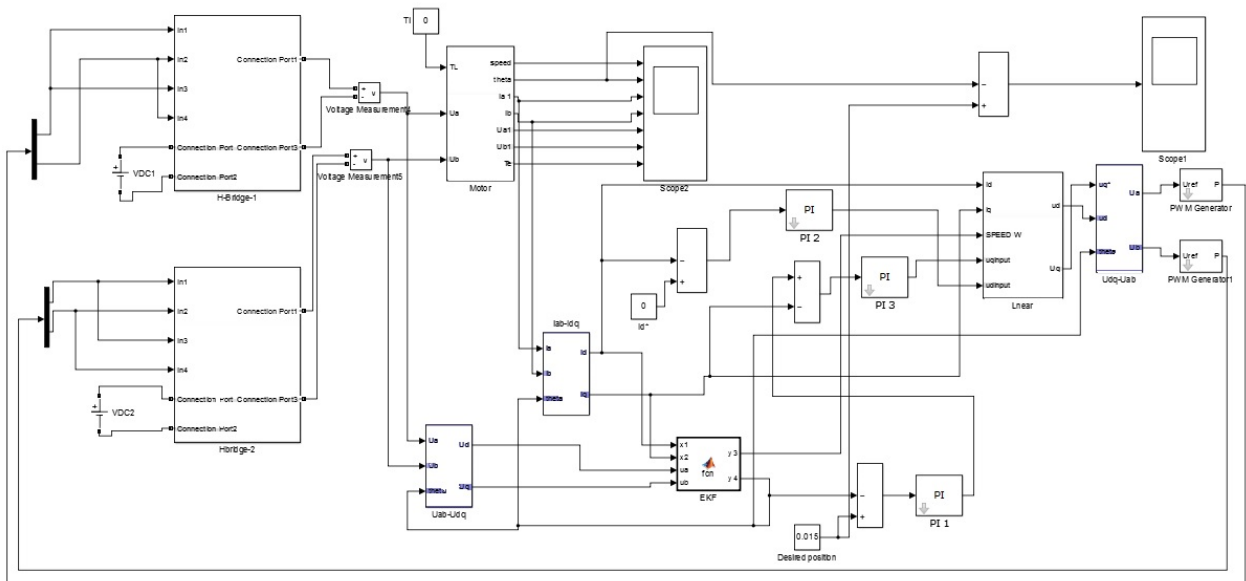


Fig. 1 Simulation diagram of position control of stepper motor

The currents in the 2 phases remain constant when position is constant. Fig. (2) shows the currents in the 2 phases.

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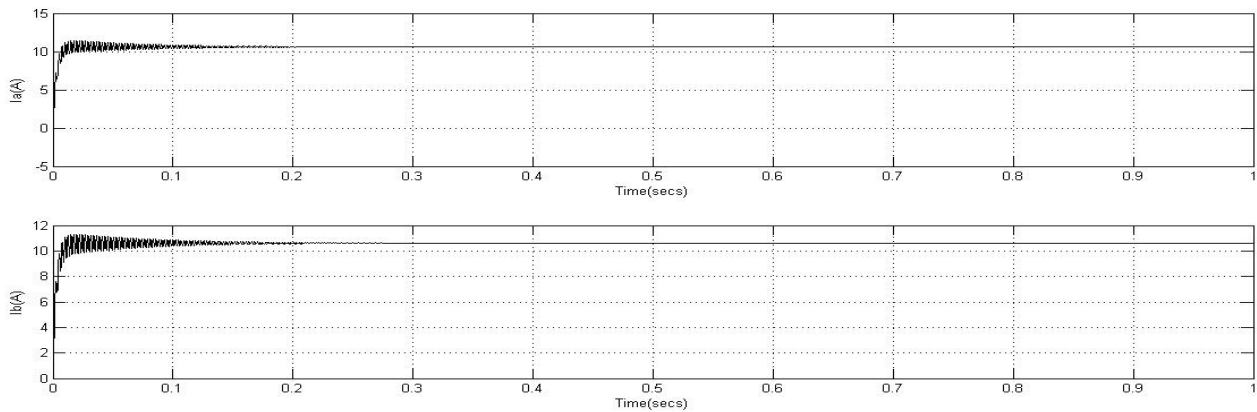


Fig. 2 Current in phase A and B

The voltages in the two phases of stepper motor are also constant. Fig. (3) shows the voltages in the two phases.

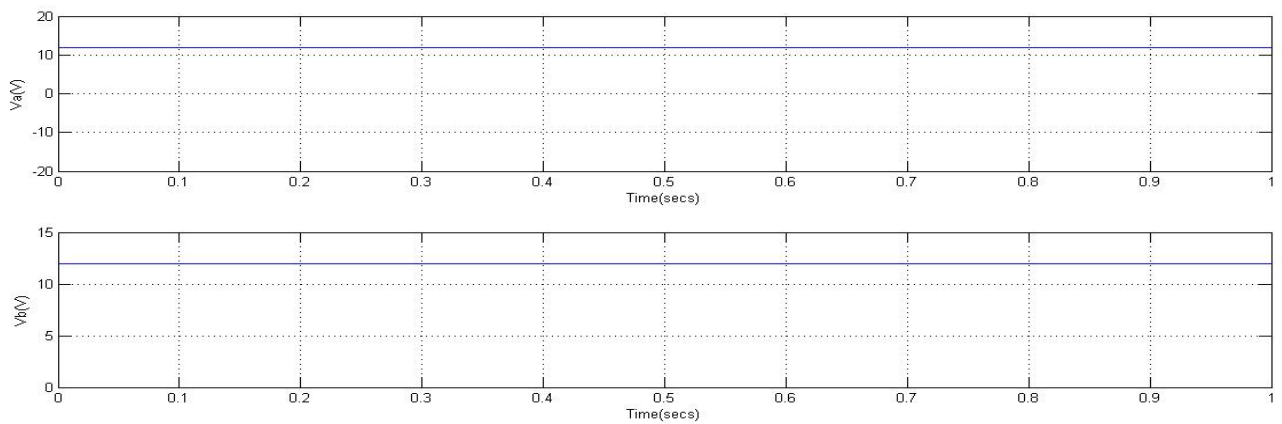


Fig. 3 Voltage in phase A and B

The desired position is 0.015rad. Fig. (4) shows the position waveform.

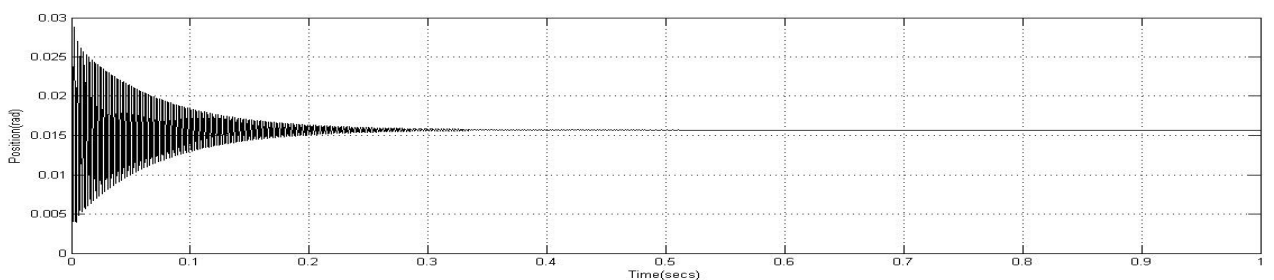


Fig. 4 Position

Fig. (5) shows the speed waveform. Speed settles to zero as position is constant.

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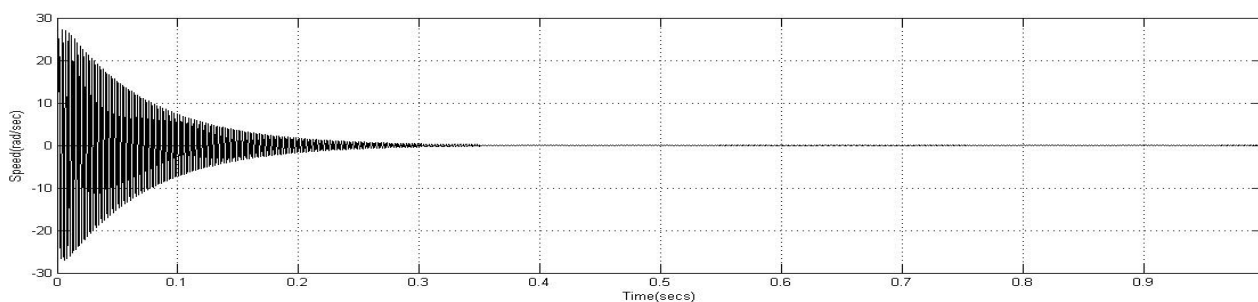


Fig. 5 Speed waveform

Fig. (6) shows the difference between the desired position and actual position. Error is very small.

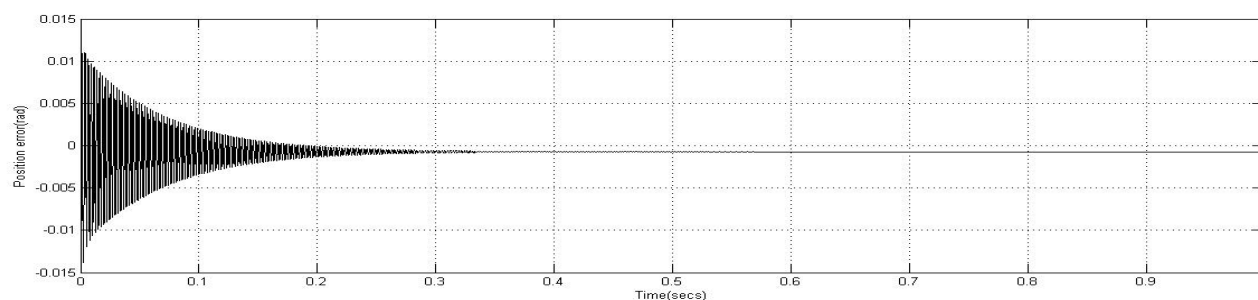


Fig. 6 Difference between desired and actual position

## VI. CONCLUSION

We have implemented the sensorless position control of a hybrid stepper motor using PI control algorithm. From the simulation results it can be concluded that the difference between the desired position and actual position is very small. The size, maintenance requirements and cost of the system is reduced because of the absence of mechanical sensors. The drawback of Kalman filter is the complexity of the algorithm. Online computation of Kalman gain matrix is not possible in low speed microcontrollers in real time implementation. A high speed DSP can be used for the real time implementation of sensorless position control of stepper motor with field oriented control using extended Kalman filter.

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